

**Date**

April 10th, 2025

**Subject**

Defect Management

**Sender**

Quality Department

## **Defect Management in Cover Materials**

Our cover material is inspected visually by trained professionals to ensure it meets our high-quality standards. In case of defects: unusable material will be removed from between, and a taped seam will be created to ensure our standard roll lengths and to minimize changeover times.

We adhere to strict criteria, allowing only a limited number of defects per roll. Any identified defect is marked clearly with a yellow coloured tag to maintain transparency and consistency in our quality assurance.

Because we are aware of the potential high risk for production jams at our processors we decided to mark the seams (both sewn and taped seams) with a blue coloured tag. As per April 14<sup>th</sup> 2025 seams will be marked with a blue tag on the seam. Taped seams are fully covered at top and bottom.

Our standard criteria of defects are:

For a roll of 50 meters length 4 defects are permitted, no more than 1 of these defects being a seam.

For a roll of 100 meters length up to 7 defects are permitted, no more than 2 of these defects being seams.

Joaniek Vrielink  
Quality Co-ordinator

